

## **GENUINE PARTS**

## **INSTALLATION INSTRUCTIONS**

DESCRIPTION:	Rear Bumper Protector
APPLICATION:	Altima
PART NUMBER:	999B1 U4000

### KIT CONTENTS:

Item	Qty.	Part Description
Α	1	Rear Bumper Protector
В	2	Spacers
С	1	90% Alcohol Prep Pads
D	1	Installation Instruction Replacement Template

### **TOOLS REQUIRED:**

- Clean, Lint-Free Wiping Cloth
- Masking Tape
- 90% or greater alcohol/water mix

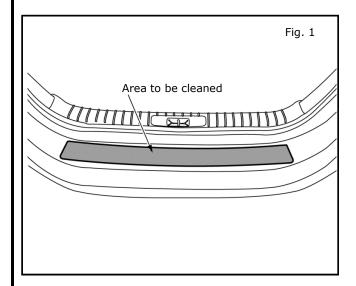
### PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

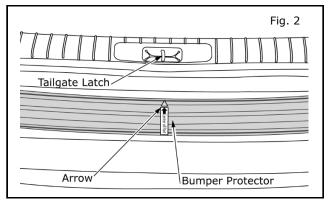
• Dealer Installation Recommended. Instructions may refer to Service Manual.

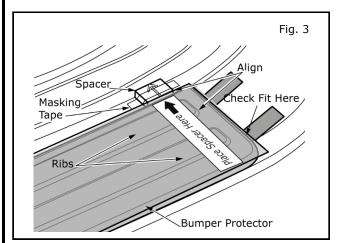
# **A** CAUTION

- Install the rear bumper protector only when the part & vehicle temperatures are between 60°F-110°F (16°C-43°C).
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing the rear bumper protector.

#### Installation Procedure:







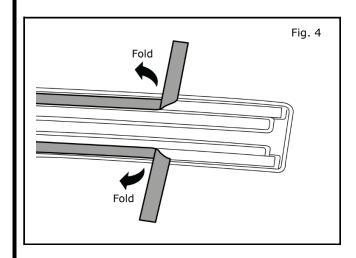
- 1) Clean vehicle area thoroughly with soap and water to remove any dirt or debris and allow to dry.
- 2) Bumper protector installation prep.
  - a) Open rear hatch
  - b) Using a clean lint-free cloth and 90%
    Isopropyl Alcohol prep pads, clean area of rear bumper where part will be installed.
  - c) Allow time to dry thoroughly.

# **A**CAUTION

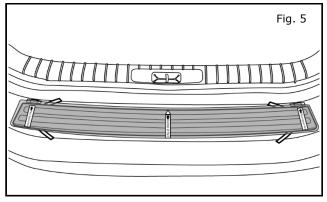
- Failure to clean mounting surface properly may cause adhesive tape to have poor adhesion to vehicle.
- 3) Dry fit bumper protector on vehicle by aligning bumper protector centering arrow with tailgate latch.

- 4) Position spacer block so that edge of block is approximately in line with ends of ribs on bumper protector and arrow points toward front of vehicle.
- 5) Secure spacer block to bumper with masking tape.

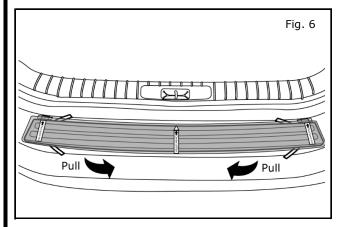
### Installation Procedure:



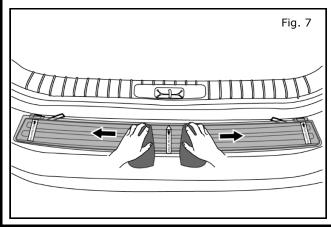
- 6) Prepare tape.
  - a) Remove part.
  - b) Peel back approximaely 30mm on all tape liners.
  - c) Fold back all liners.



- 7) Re-align part to vehicle and lightly tack ends of bumper protector to vehicle.
- 8) Confirm center arrow alignment to vehicle and tight-fit to spacers. If necessary, un-tack bumper protector and repeat.

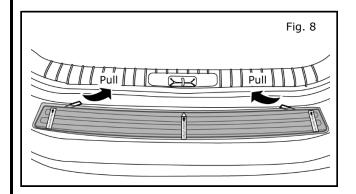


9) While holding part in position, remove rear tape liners.

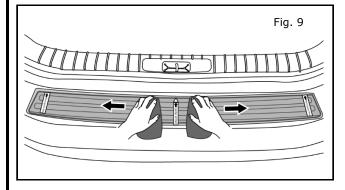


- Using clean, lint-free cloth, start at center and apply15 lbs/in² of pressure along tape path.
- 11) Remove spacer blocks.

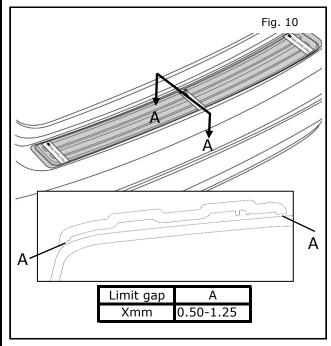
### Installation Procedure:



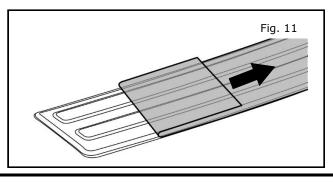
12) Remove front tape liners by pulling at a low angle.



- 13) Using clean, lint-free cloth, start at center and apply 15 lbs/in of pressure along tape path.
- 14) To ensure adequate adhesion, re-apply 15 lbs/in² of pressure across entire part.



15) Gap to fascia around protector should match limit shown.



- Remove protective film by pulling horizontally and discard.
- 17) Close rear hatch.
- 18) Do not expose vehicle to moisture for 24 hours.