



GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION: Rear Bumper Protector

APPLICATION: Leaf

PART NUMBER: 999B1 8600C

KIT CONTENTS:

| Item | Qty. | Part Description |
|------|------|---|
| A | 1 | Rear Bumper Protector |
| B | 2 | Spacer Block |
| C | 1 | Installation Instruction Replacement Template |
| D | 2 | 90% Alcohol Prep Pad |

TOOLS REQUIRED:

- Clean Lint Free Wiping Cloth
- Masking Tape

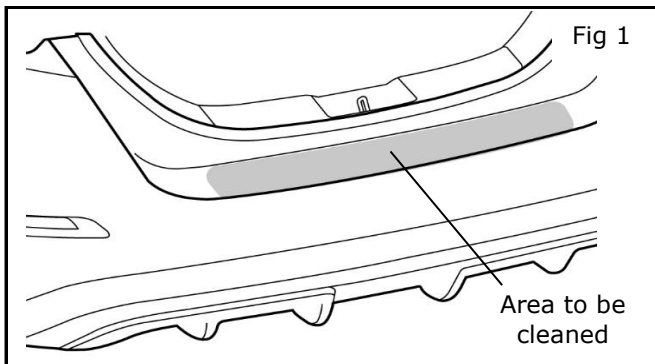
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- Dealer installation recommended. Instructions may refer to Service Manual.

CAUTION

- Please wash vehicle with soap and water prior to bumper protector installation.
- Do not wash vehicle for at least 24 hours after installing bumper protector. Doing so can lead to poor adhesion between bumper protector and vehicle.
- Install bumper protector only when part and vehicle temperature are between 16°C - 43°C (60°F - 110°F).
- Failure to clean mounting surface properly can lead to poor adhesion between bumper protector and vehicle.
- Failure to apply sufficient pressure to wet out all tape lengths can cause bumper protector to not adhere properly.
- To allow time for adhesive to cure, maintain vehicle temperature between 16°C - 43°C (60°F - 110°F) for at least 2 hours after installing bumper protector.

INSTALLATION PROCEDURE:

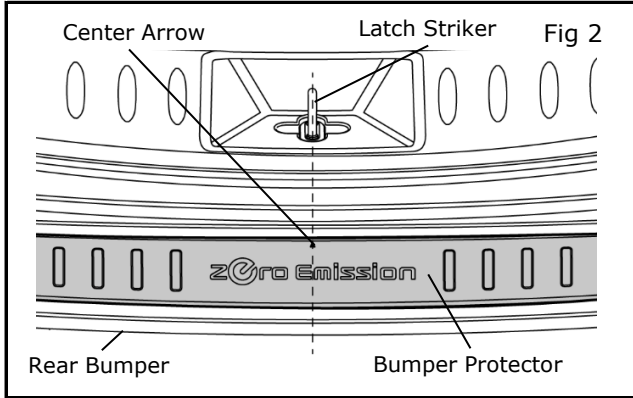


- 1) Open rear hatch door.
- 2) Clean attachment area of vehicle (shaded area).
 - a) Wash with soap and water to remove any dirt and debris. Allow time to dry.
 - b) Wipe with 90% alcohol prep pads. Allow time to dry.

NOTE:

Failure to clean mounting surface properly can lead to poor adhesion between bumper protector and vehicle.

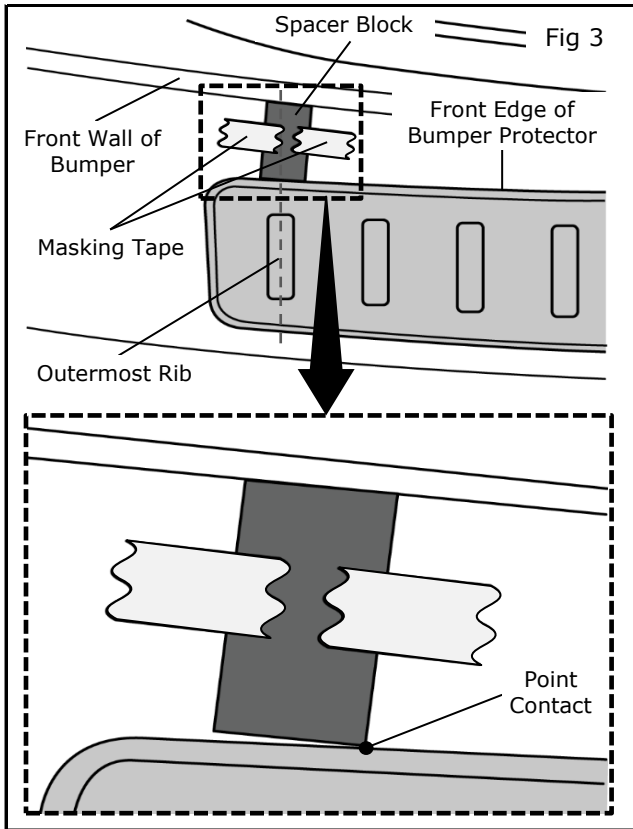
INSTALLATION PROCEDURE:



- 3) Dry fit bumper protector to vehicle. Align bumper protector center arrow with tailgate latch striker.

NOTE:

Do not remove tape liners.

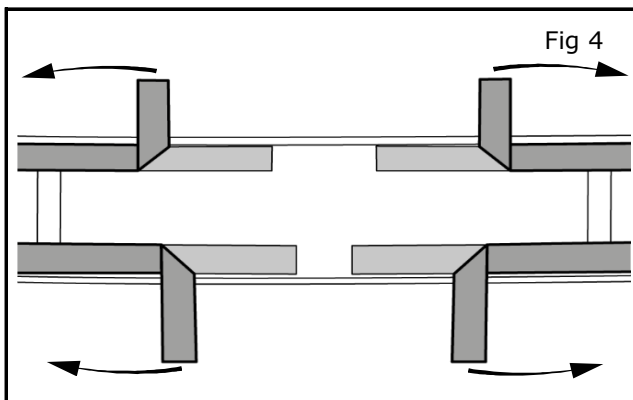


- 4) On left-hand side of bumper protector, position spacer block to achieve tight fit between front wall of rear bumper and front edge of bumper protector while centering its bottom edge with outermost rib of part. Repeat on right-hand side of part.

NOTE:

- **Spacer blocks must be flush with front wall of rear bumper.**
- **When spacer blocks are flush with front wall of rear bumper, they can only establish point contact with front edge of bumper protector.**

- 5) Secure spacer blocks to rear bumper with masking tape.



- 6) Prepare tape.
- a) Remove bumper protector.
 - b) At center of part, peel back all of tape liners approximately 30 mm (1¼ in).
 - c) Fold back front tape liners so that they extend beyond front edge of part.
 - d) Fold back rear tape liners so that they extend beyond rear edge of part.

INSTALLATION PROCEDURE:

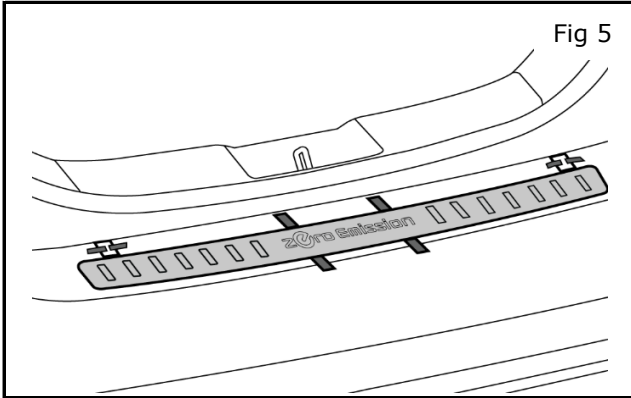


Fig 5

- 7) Realign bumper protector to tailgate latch striker and spacer blocks, and apply gentle pressure to lightly tack center of part to vehicle.

NOTE:

Do not apply firm pressure.

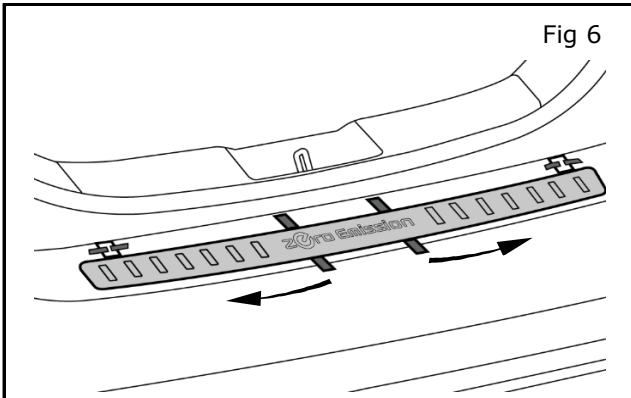


Fig 6

- 8) Confirm center arrow alignment and tight fit to spacer blocks. If necessary, untack bumper protector and repeat.

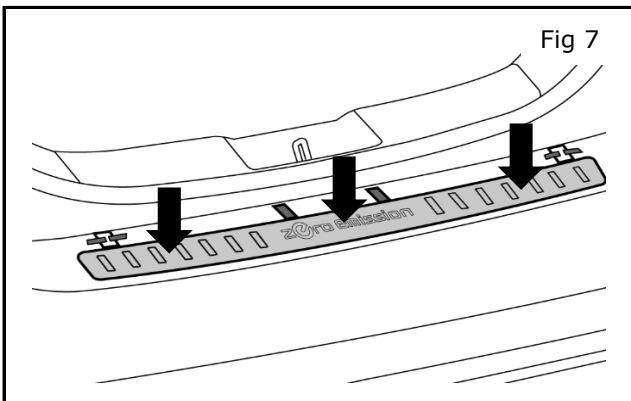


Fig 7

- 9) Remove each rear tape liner by slowly pulling outward towards nearest lengthwise end.
- 10) Using clean lint free cloth, apply 1 kg/cm^2 (15 lb/in^2) of firm pressure along tape path. Start from center and work outward in one direction. Repeat in opposite direction.

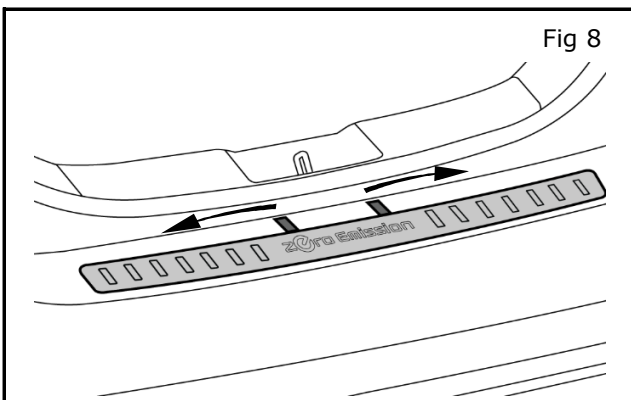
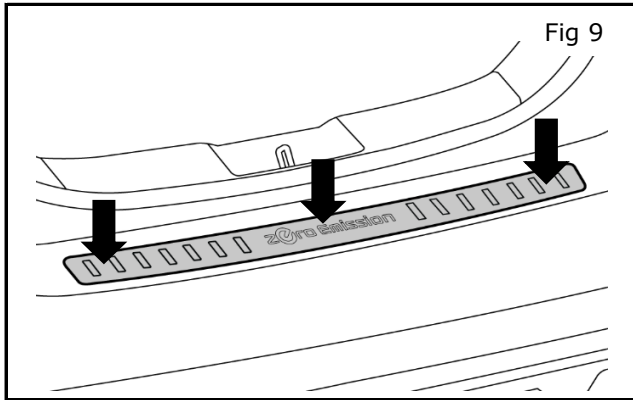


Fig 8

- 11) Remove spacer blocks.
- 12) Remove each front tape liner by slowly pulling outward towards nearest lengthwise end.

INSTALLATION PROCEDURE:



- 13) Using clean lint free cloth, apply 1 kg/cm² (15 lb/in²) of firm pressure along tape path. Start from center and work outward in one direction. Repeat in opposite direction.
- 14) To ensure adequate adhesion, reapply 1 kg/cm² (15 lb/in²) of firm pressure across entire bumper
NOTE:
Failure to apply sufficient pressure to wet out all tape lengths can cause bumper protector to not adhere properly.
- 15) Remove and discard protective film.
- 16) Close rear hatch.
- 17) Maintain vehicle temperature between 16°C - 43°C (60°F - 110°F) for at least 2 hours, and do not expose vehicle to moisture for at least 24 hours. This will allow time for tape to cure.