



GENUINE PARTS

INSTALLATION INSTRUCTIONS - Stainless Exhaust Tip

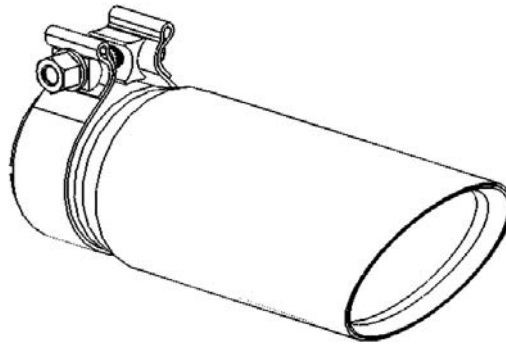
1. **DESCRIPTION:** Stainless Exhaust Tip

2. **APPLICATION:** Titan

3. **PART NUMBER:** 999M6 WU00G

4. **KIT CONTENTS:**

Item	QTY	Description	Service Part Number
A	1	Stainless Steel Exhaust Tip with Clamp	
B	1	Installation Instructions Replacement Template	



A

5. **TOOLS REQUIRED:**

- Safety Glasses
- Torque Wrench
- 15 mm Deep Well Socket

6. **PRE-INSTALLATION CAUTIONS/NOTES:**

- Study illustrations and read the instructions carefully before attempting assembly.
- Always wear safety glasses when working under any vehicle
- Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation
- Check that torque wrench is set to correct setting (37 to 40.5 ft-lbs, 50.0 to 55.0 Nm)

WARNING

- Ensure that the exhaust pipe is cool. If car has been running, turn the engine off and allow the exhaust pipe to cool for a minimum of 20 minutes.

CAUTION

- Do not use an air gun to tighten the clamp as this will over-torque the clamp and distort both the tip and the exhaust pipe.
- When installing the exhaust tip, take care to ensure that the clamp does not damage the vehicle's surfaces.

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7. INSTALLATION PROCEDURE:

Fig. 1

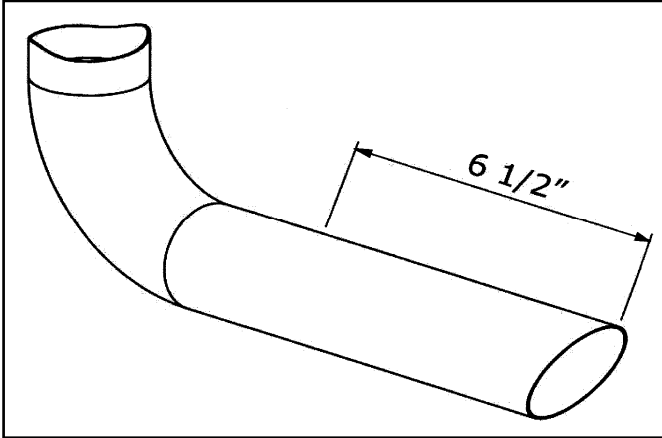
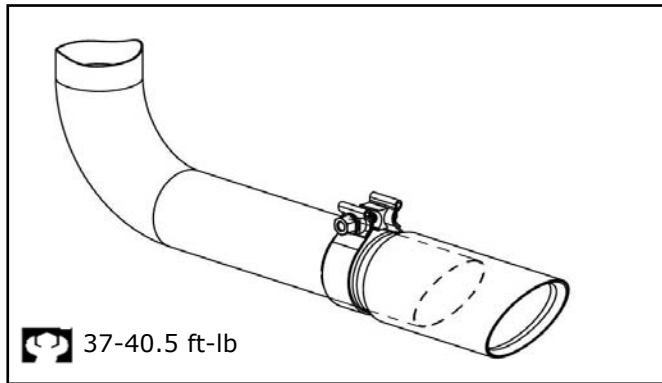


Fig. 2

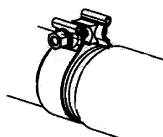


- 1) Initial Installation
 - a) Clean the vehicle's tail pipe over 10" (25.4 cm) from the end ensuring it is free of dirt and debris.
 - b) Measure 6 1/2" (16.5 cm) back from the tail pipe tip and make a position mark on the surface (see Fig. 1)
 - c) Remove exhaust tip from package and set on a soft surface to prevent scratching.
 - d) Slide the exhaust tip over the exhaust pipe, clamp end first. Turn the exhaust tip to ensure that the clamp does not damage the vehicle's surfaces.
 - e) Continue sliding the exhaust tip on until the edge of the tip aligns with the mark made in step b. Once the exhaust tip is in the correct position, it will not protrude from under the vehicle and cause harm.
 - f) Turn the exhaust tip as required until the bolt is on top (see Fig. 2)

- 2) Completing Installation
 - a) Tighten the clamp to a static torque value of 37-40.5 ft-lb (50.0-55.0 Nm)
 - b) Clean exhaust tip with a non-abrasive cleaner and a soft cloth.

8. CHECKLIST:

Torque Table

	Picture	QTY	Description	Part Number	Torque Spec
<input type="checkbox"/>		1	Clamp Bolt		37-40.5 ft-lb

Prior to completion, verify the following:

- The clamp bolt has been tightened to a static torque value of 37-40.5 ft-lb (50.0-55.0 Nm)