

GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION:Rear Bumper ProtectorAPPLICATION:Versa NotePART NUMBER:999T6-4Z000

Item	Qty.	Part Description	Service Part Number
Α	1	Rear Bumper Protector	
В	2	Spacers	
С	1	Installation Instruction Replacement Template	
D	2	90% Alcohol Prep Pads	

TOOLS REQUIRED:

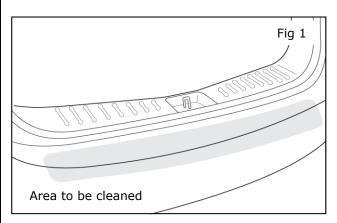
- Clean, Lint-Free Wiping Cloth
- 90% (or greater) Isopropyl Alcohol
- Masking Tape

PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

• Dealer Installation Recommended. Instructions may refer to Service Manual.

- Install the rear bumper protector only when the part & vehicle temperature are between 60°F 110°F (16°C 43°C).
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing the bumper protector.

INSTALLATION PROCEDURE:

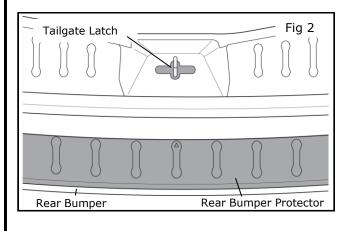


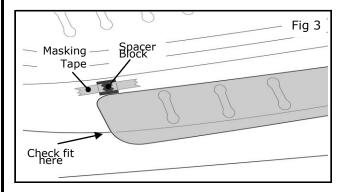
- 1) Clean vehicle area thoroughly with soap and water to remove any dirt or debris and allow to dry.
- 2) Bumper protector installation prep.
 - a) Open rear hatch.
 - b) Using a clean lint-free cloth and 90%
 Isopropyl Alcohol prep pads, clean area of rear bumper where part will be installed.
 - c) Allow time to dry thoroughly. (Fig 1)

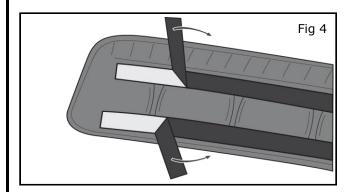
CAUTION

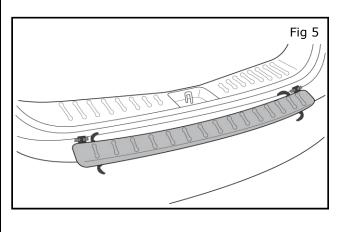
Failure to clean the mounting surface properly may cause the adhesive tape to have poor adhesion to the vehicle.

INSTALLATION PROCEDURE:









 Dry fit the bumper protector on the vehicle by aligning the bumper protector centering arrow with the tailgate latch. (Fig 2)

- Position spacer block at label locations on both sides of vehicle. Spacer block should fit tight between part and bumper. (Fig 3)
- 5) Peel back protective film near the spacer blocks.
- 6) Secure Spacer Block to the bumper with masking tape. (Fig 3)
- Check the fore/aft alignment of the bumper protector to the curvature of the bumper for consistent gap. (Fig 3)
- 8) Prepare tape. (Fig 4)
 - a) Remove part.
 - b) Peel back approximately 30mm on all tape liners.
 - c) Fold back all liners.

- 9) Re-align part to vehicle and lightly tack the bumper protector to the vehicle. (Fig 5)
- Confirm center arrow alignment to vehicle and tight fit to spacers. If necessary, un-tack bumper protector and repeat. (Fig 5)

INSTALLATION PROCEDURE:

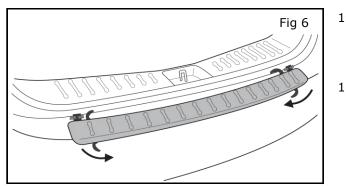


Fig 7 14

- 11) While holding the part in position, with one hand at the center arrow, remove the rear tape liners. (Fig 6)
- 12) Using a clean lint-free cloth, start at the center and apply 15 lbs of force along the tape path.

- 13) Remove spacer blocks.
- 14) Remove front tape liners. (Fig 7)
- 15) Using a clean lint-free cloth, start at the center and apply 15 lbs of force along the tape path.
- 16) To ensure adequate adhesion, re-apply 15 lbs of force across the entire part.
- 17) Remove protective film from part.
- 18) Close rear hatch.
- 19) Do not expose vehicle to moisture for 24 hours.