



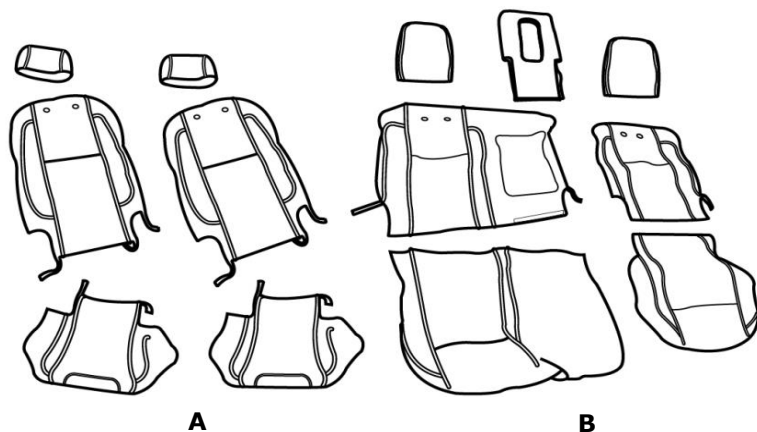
GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION:	Seat Covers
APPLICATION:	Titan (S-Grade, SV-Grade, SV Comfort & Convenience, Pro 4X Cloth, Pro 4X Leather, SL)
PART NUMBER:	999N4 W4000 (Wetsuit)

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
A	1	Seat Covers - Water Resistant - Front	999N4 W400F
B	1	Seat Covers - Water Resistant - Rear	999N4 W400R
C	1	Installation Instruction Replacement Template	N/A



C

PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- Dealer Installation Recommended. Instructions may refer to Service Manual.

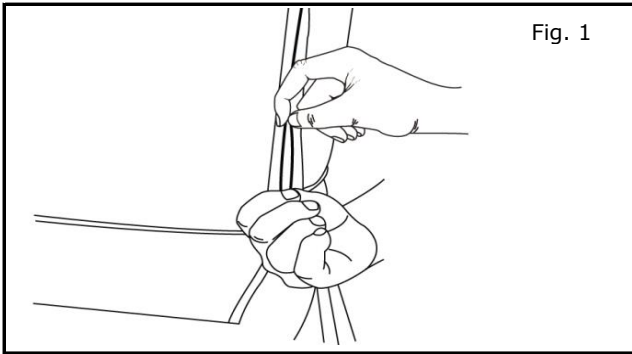
NOTE:

Product not offered for climate controlled seats.

WARNING

- To help prevent death or severe personal injury from improper side air bag deployment, front seat back cover strap must be installed as specified to allow for proper deployment of side air bag.

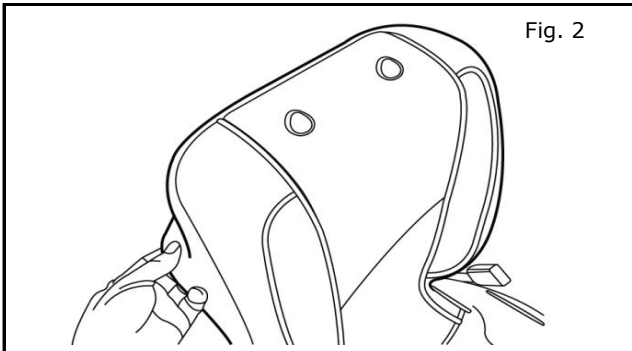
INSTALLATION PROCEDURE:



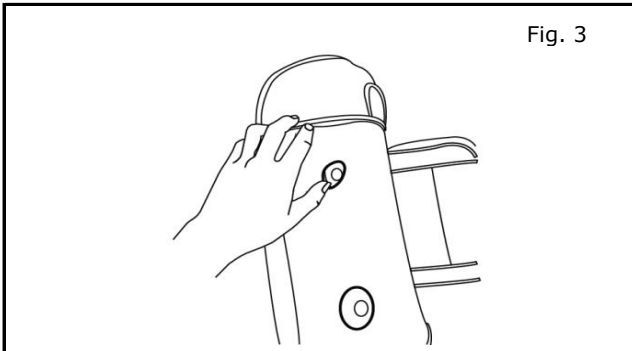
- 1) Unzip both sides of front passenger seat back.

NOTE:

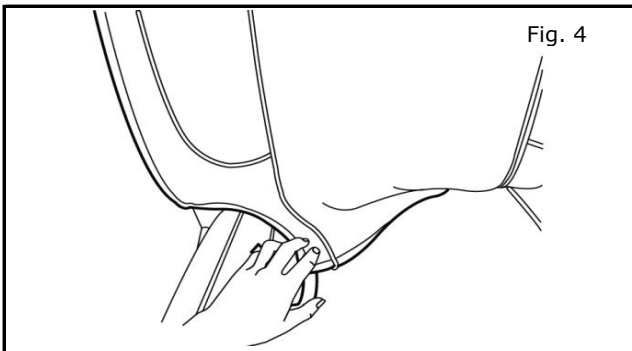
Do not remove elastic band that holds bottom of seat back under seat.



- 2) Move seat to forward most position.
- 3) Remove headrest unit and slide seat back cover over seat back.

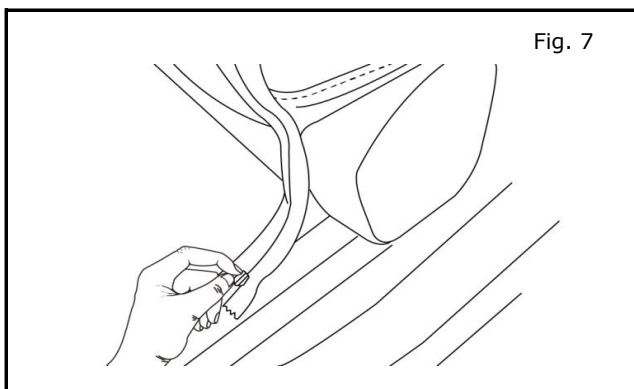
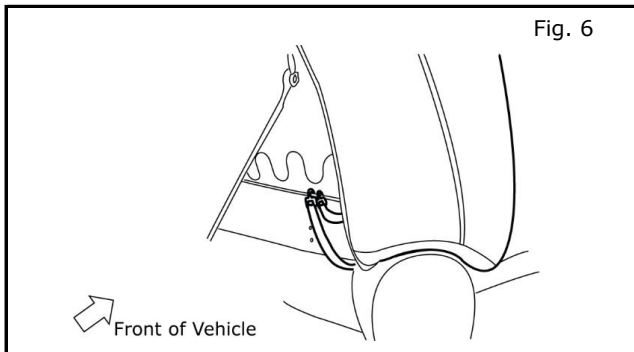
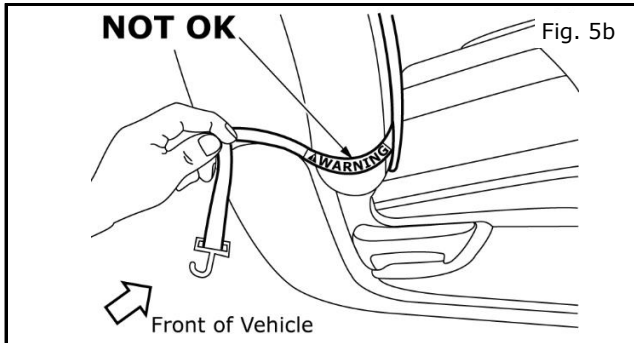
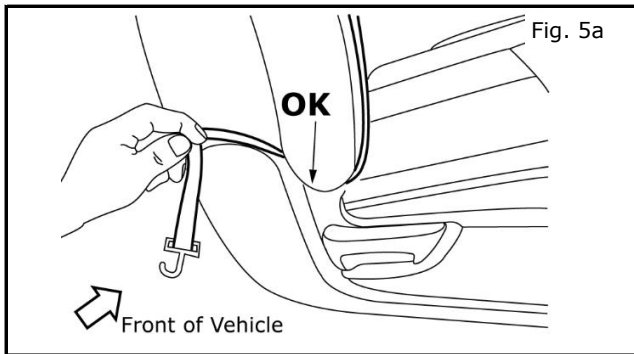


- 4) Press cut-out openings around and under headrest bezels.



- 5) Push bottom of cover and two center elastics through bottom of seat back.

INSTALLATION PROCEDURE: (continue)



- 6) Slide two outer elastic straps between hard and soft trim and route behind seat.

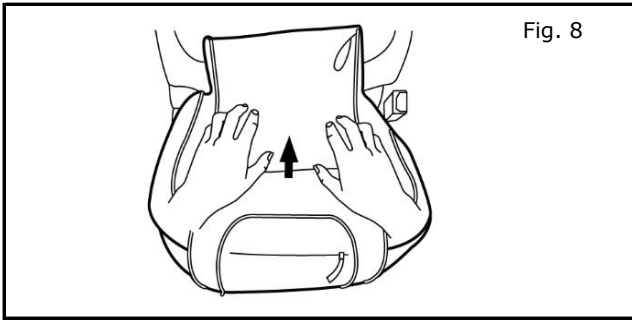
⚠ WARNING

- To help prevent death or severe personal injury from improper side air bag deployment, front seat back cover strap must be installed as specified to allow for proper deployment of side airbag. Orange "WARNING" strap must not be showing.

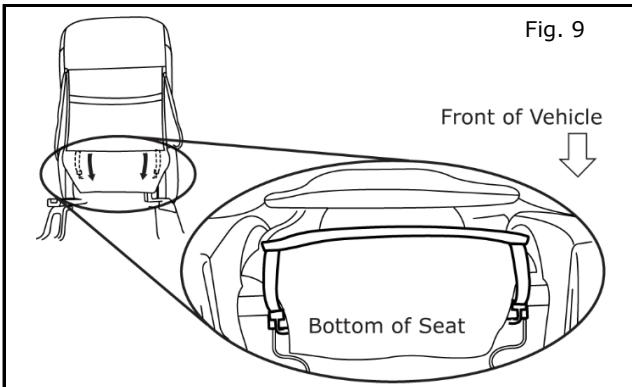
- 7) Attach all hooks to metal plate on seat back.

- 8) Zip up seat back.

INSTALLATION PROCEDURE: (continue)

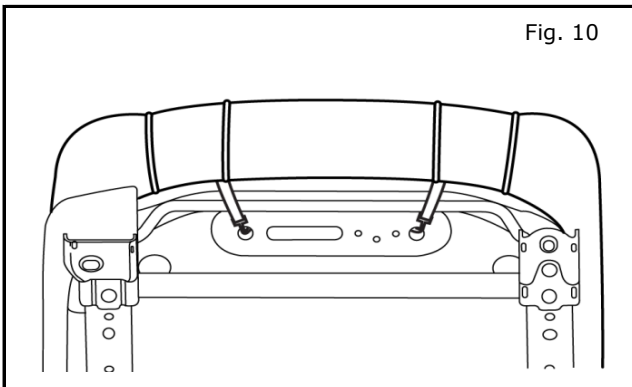


- 9) Slide passenger cushion seat cover over seat and push back of cover and elastics between cushion and seat back with hands.

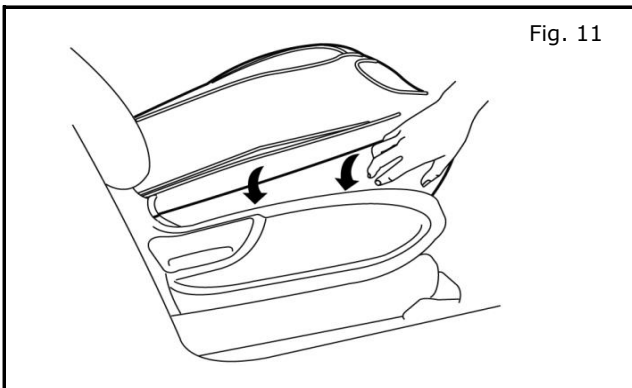


- 10) Move seat to rearward most position.

- 11) Route seat cover rear straps under seat and attach to straight metal rod as shown.



- 12) At front of seat cushion, attach elastic bands with S-hooks to holes in frame.

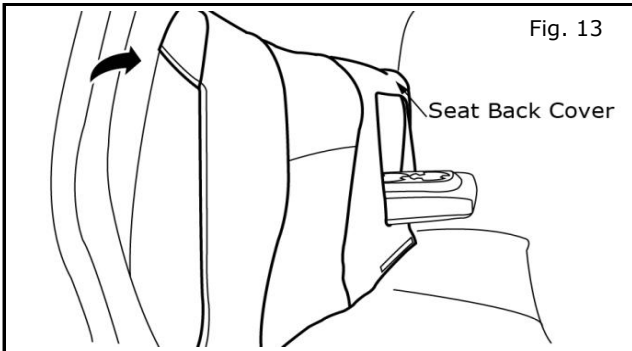


- 13) Tuck outside of cover behind seat trim.

INSTALLATION PROCEDURE:



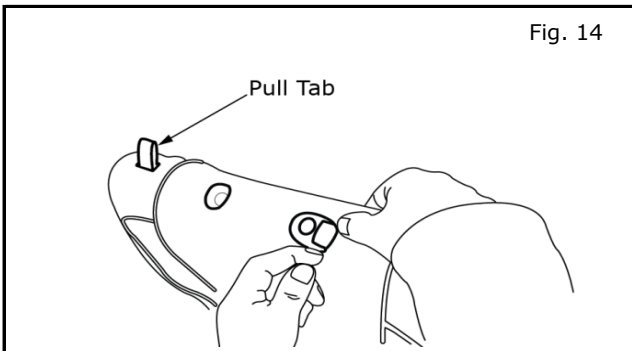
- 14) Re-install headrest unit and attach headrest cover with tag on rear side of headrest.



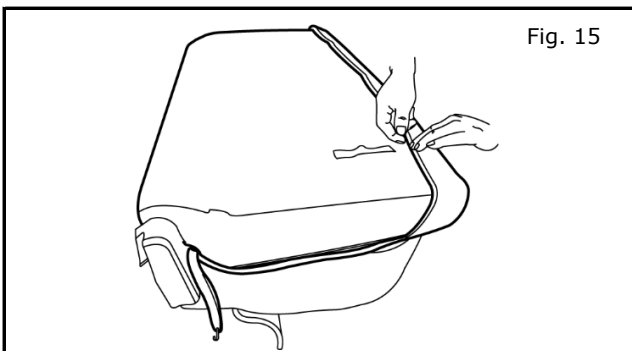
- 15) Repeat steps 1 through 15 for driver side.

- 16) Remove rear passenger side head rest.

- 17) Release passenger side seat back and slide passenger seat back cover over seat back.

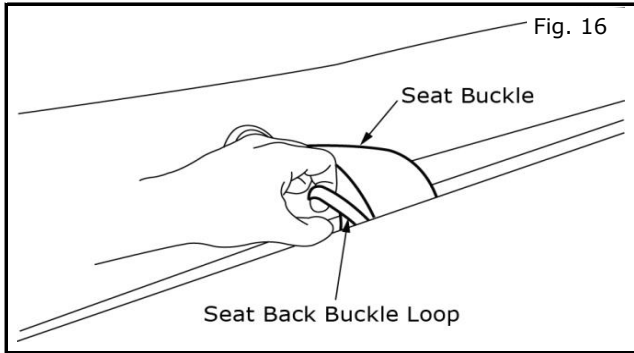


- 18) Feed seat release pull tab through opening in cover and press cut-out openings around headrest bezels.

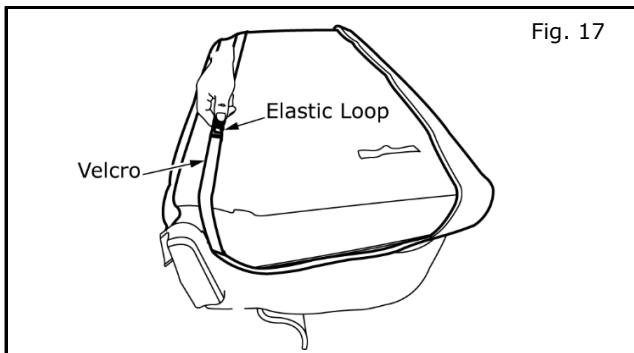


- 19) Press Velcro to carpeted seat back.

INSTALLATION PROCEDURE: (continue)

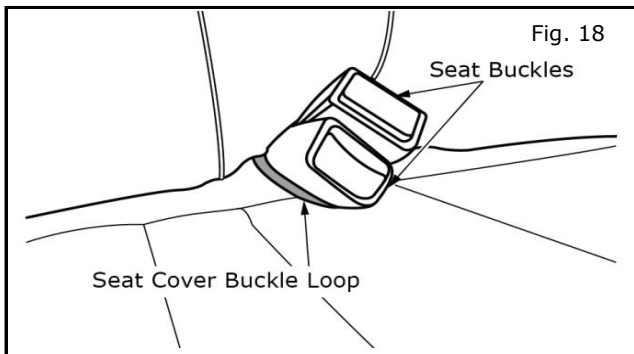


- 20) Remove buckles from seat back buckle loop and push back through seat.

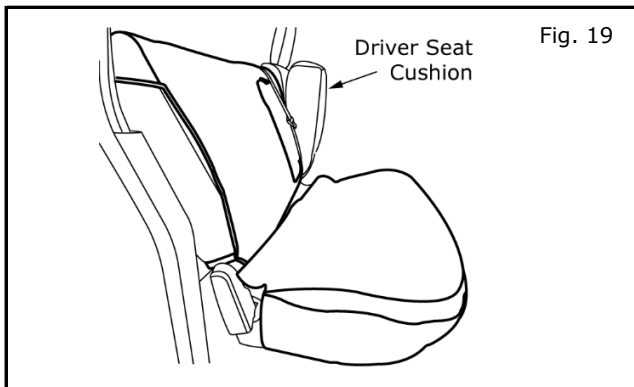


- 21) Push bottom of cover through seat, lower seat back and pull and press Velcro to carpet on seat back.

- 22) Attach elastic s-hook to elastic loop.



- 23) Place buckles through buckle loop in seat cover, partially raise seat back and push buckles between cushion and seat back.



- 24) Raise passenger seat back and driver seat cushion.

- 25) Place seat cover on passenger side seat.

INSTALLATION PROCEDURE: (continue)

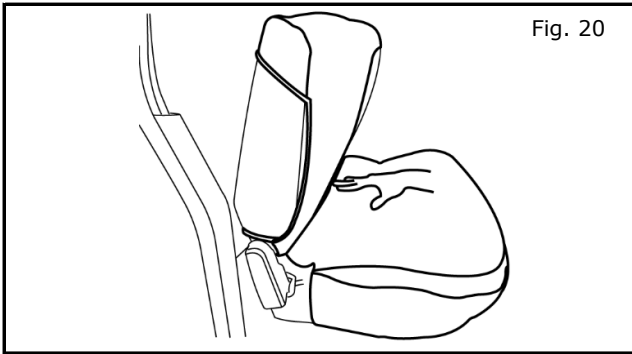


Fig. 20

- 26) Lower seat back enough to push back of seat cover under buckles and through and under seat.

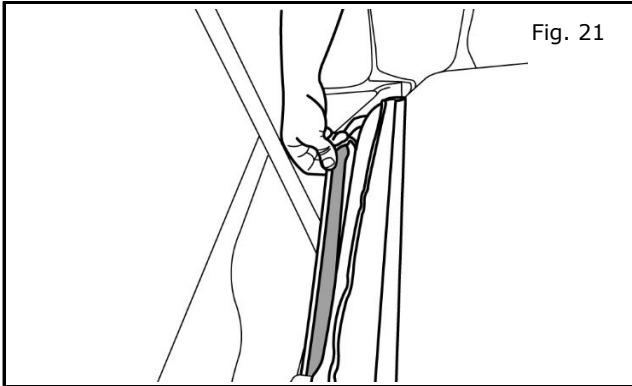


Fig. 21

- 27) Lower seat back the rest of the way and attach velcro to back of seat cushion.

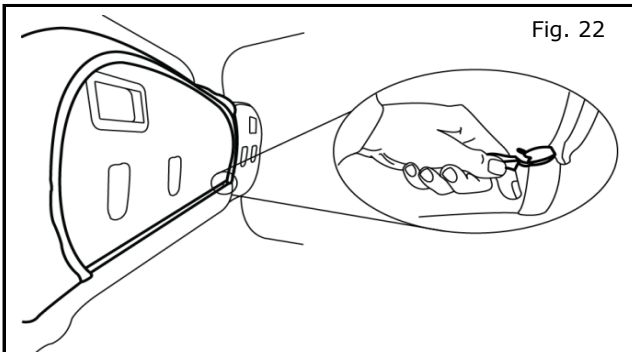


Fig. 22

- 28) Lift seat back and seat cushion.
- 29) Roll cover over front and sides of seat and attach elastic with S-hook to nylon loop as shown.
- 30) Lower seat cushion.

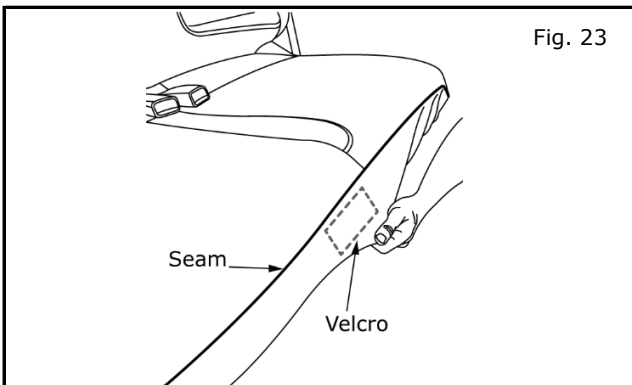
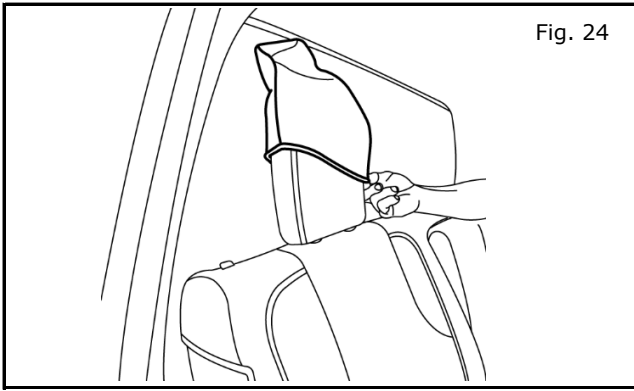


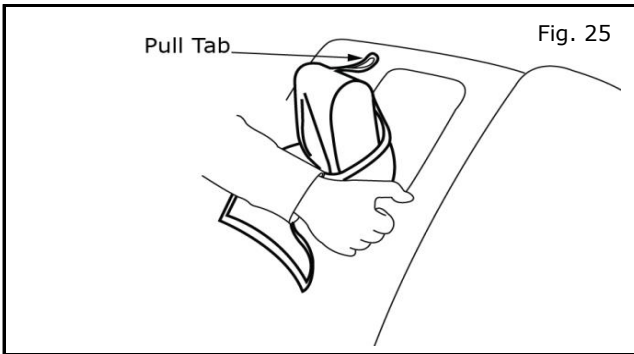
Fig. 23

- 31) Pull down on front of seat cover to straighten seam and attach velcro to underside of seat cushion.

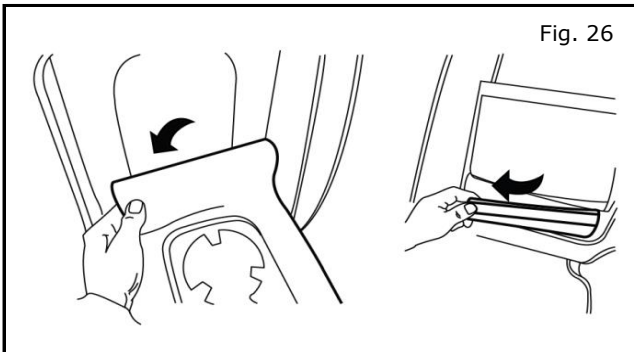
INSTALLATION PROCEDURE: (continue)



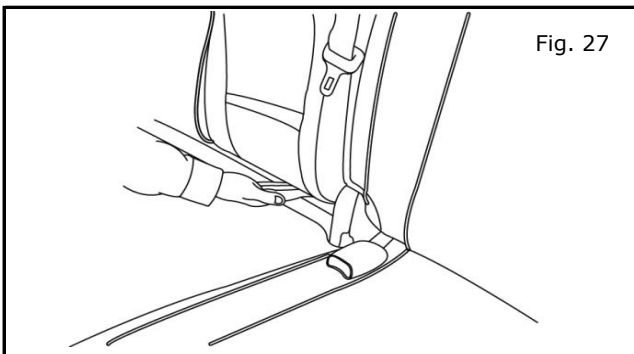
- 32) Reinstall headrest unit and attach headrest cover with tag on rear side of headrest.



- 33) Place armrest cover over armrest unit and place pull tab through opening in armrest cover.

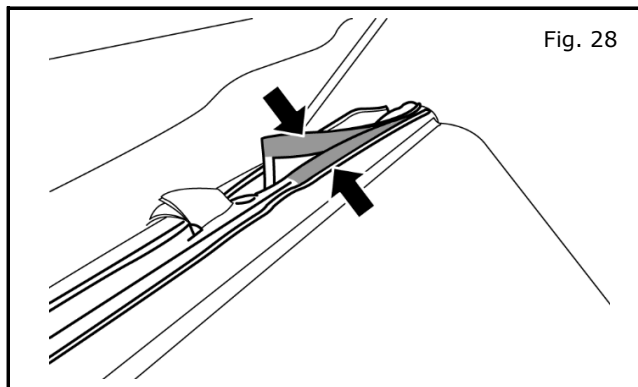


- 34) Push armrest material behind armrest.
- 35) Pull material through underside of armrest unit and attach to itself with Velcro.

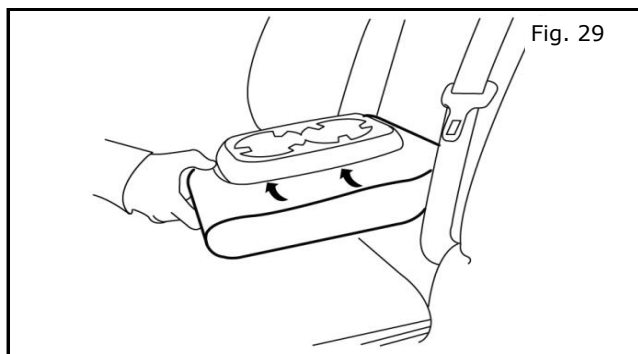


- 36) Push remaining armrest cover flap through and under seat.

INSTALLATION PROCEDURE: (continue)



- 37) Attach Velcro to carpeted seat back, lower seat back and attach Velcro to mating Velcro piece on back of seat cover.



- 38) Tuck armrest cover under cup holder trim.

- 39) Repeat steps 16 - 30 for driver side seat cushion cover.