

GENUINE PARTS

INSTALLATION INSTRUCTIONS

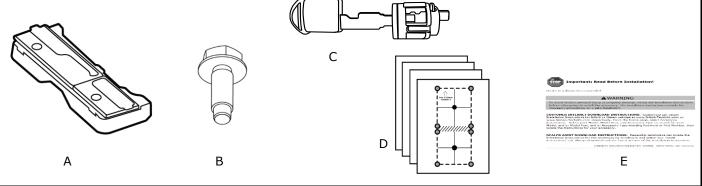
DESCRIPTION:	Rear Under-Seat Lockable Storage Bin

APPLICATION: Titan

PART NUMBER: 999C2 W3003 (Crew Cab)

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
Α	1	Rear Under-Seat Lockable Storage Bin	N/A
В	8	M6 Bolt	14-66 0003U
С	2	Lock Cylinders	999S3 W4000
		Carpet Removal Templates-	
		Template A	
D	1	Template B	999C2 W3003T
		Template C	
		Template D	
Е	1	Installation Instruction Replacement Template	N/A



TOOLS REQUIRED:

- 1/4 in. or 3/8 in. Drive Socket Wrench
- 6" Socket Extension
- 10mm Socket
- T-30 Torx Socket
- Torque Wrench

- Flashlight
- Utility Knife
- Fine Paint Marker (white)
- Safety Glasses
- Scale

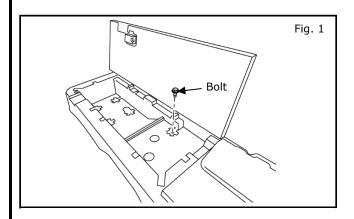
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

• Dealer Installation Recommended. Instructions may refer to Service Manual.

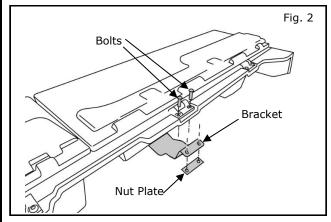
A CAUTION

- Be careful of sharp edges and hanging components when under vehicle.
- Bolts must be tightened according to the specified torque values.
- Print templates to actual size and measure dimensions on the templates.
- Refer to owner's manual for operation and loading.

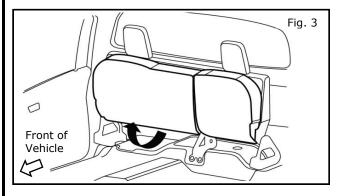
INSTALLATION PROCEDURE:



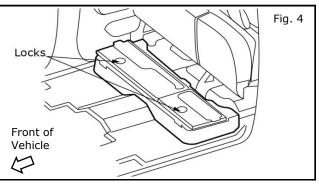
- 1) Remove inboard bracket attached to larger lid.
 - a) Open larger lid and remove one bolt using 10mm socket.



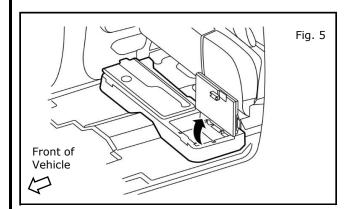
- b) Close lid. Using T-30 torx socket, remove two bolts from hinge as shown.
- c) Set bracket, nut plate, and fasteners aside. Do not discard.



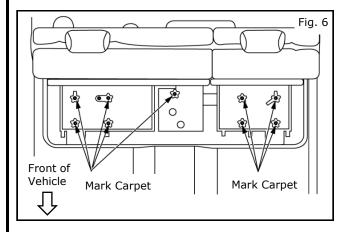
2) Lift seats into stowed position.



- 3) Place Lug Box onto floor with lock hole facing up and towards front of vehicle.
- 4) Push lug box rearward to contact carpet wall and center lug box in vehicle.

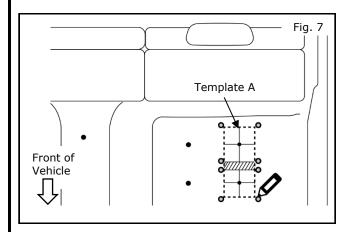


5) Open both lug box lids (driver side shown).

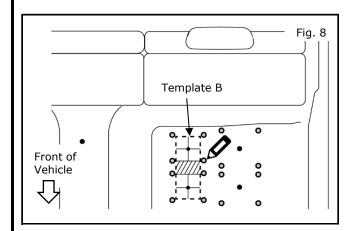


- 6) Use paint pen to mark carpet at 9 hole locations in bottom of lug box.
- 7) Close lids and remove lug box from vehicle.

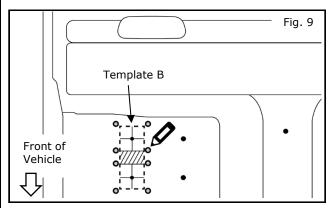
- 8) Reverse step 1 to reinstall bracket to storage bin. See Figures 2 and 1.
 - a) Tighten 2 hinge bolts to 3Nm.
 - b) Tighten bracket bolt to 1.3Nm.
- 9) Prepare templates A, B, C, and D by cutting out templates along dashed lines and circles in center of templates. Templates are included in kit. Measure dimension on template. If dimensions are not to the scale, reprint template to actual size. Scaling must be set to "None" when printing.



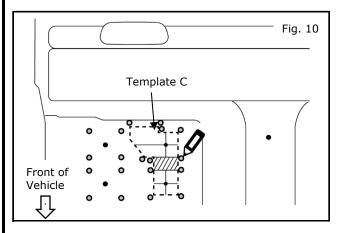
- 10) On driver's side:
 - a) Align template A with outermost paint marks as shown in Figure 7.
 - b) Using paint marker, mark carpet at 8 locations shown by black arrows on template.



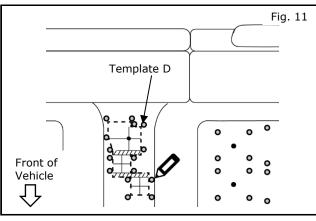
- c) Align template B on driver side with paint marks as shown in Figure 8.
- d) Using paint marker, mark carpet shown by black arrows on template.



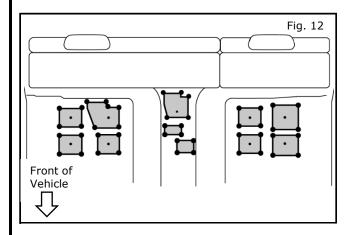
- 11) On passenger's side:
 - a) Align template B on passenger side with paint marks as shown in figure 9.
 - b) Using paint marker, mark carpet shown by black arrows on template.



- c) Align template C on passenger side with paint marks as shown in figure 10.
- d) Using paint marker, mark carpet shown by black arrows on template.



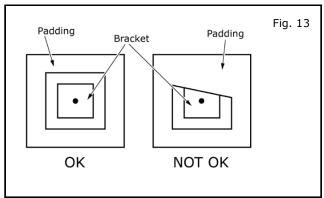
- 12) Aligning template D on center carpet tunnel.
 - a) Align template hole to paint mark and make square with center floor tunnel as shown.
 - Using paint marker, mark carpet shown by black arrows on template.



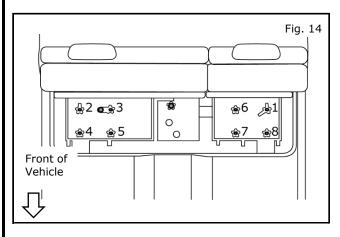
13) Using utility knife, cut out carpet and upper layer of padding as shown by shaded area to expose the mounting brackets.

NOTE:

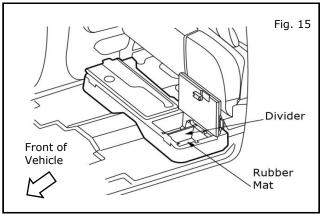
Do NOT remove lower layer of padding. Refer to Step 12 for further instruction.



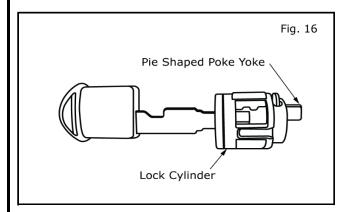
14) Remove any lower layer of padding that interferes with mounting brackets.



15) Install storage bin on the floor and tighten bolt in order shown. Torque all bolts to 9 to 13 Nm.



16) Install rubber mats and dividers.



17) Close lid and install lock by inserting lock cylinder into lock assembly, lining up pie shaped poke yoke on cylinder with its corresponding hole in assembly. Push cylinder in until a click is heard.

NOTE:

Do not install the lock cylinder with the key inserted into it.